

TIME CALCULATION TABLE FOR CHROMALUXE METAL PANELS :

V. 23-03-18

Total cm ²	Time	ISO sizes	Centimeter sizes	Inch sizes	Edition: Epson SC F-series + Wasatch SoftRip + SEFA
600	> 03:02	ISO A4	20cm x 30cm	8" x 10"	HOW TO CALCULATE THE CORRECT TIME : To calculate the time: multiply height by width and choose the time that is closest to your result. <i>Example: 20x30cm² = 600cm² >>> 3:02 minutes</i>
900	> 03:04	ISO A3	30cm x 30cm	11" x 11"	
1200	> 03:06		30cm x 40cm	11" x 14"	
1800	> 03:10	ISO A2	40cm x 40cm	9" x 16"	TECHNICAL SPECIFICATIONS : Printers: Epson SC-F series with nK inks Heat press: SEFA Slide/Subli/SubliMax/SubliMaxi Temperature: 195°C / 385°F Pressure: 5,5bar / 80psi Printed via: Wasatch SoftRIP
2400	> 03:14		40cm x 60cm	11" x 16"	
2600	> 03:16		50cm x 50cm		
3000	> 03:18		60cm x 60cm		
3600	> 03:22	ISO A1	60cm x 80cm		
4200	> 03:26		70cm x 70cm		
4800	> 03:30		80cm x 80cm		
5400	> 03:34	Quarter Sheet	70cm x 100cm	24" x 48"	
6000	> 03:38		80cm x 80cm		
6600	> 03:42	ISO A0	70cm x 100cm		
7200	> 03:46		60cm x 120cm	40" x 40"	
7800	> 03:50		100cm x 100cm		
8400	> 03:54				
9000	> 03:58				
9600	> 04:02				
9900	> 04:04				
10200	> 04:06				
10800	> 04:10				
11400	> 04:14				
12000	> 04:18	Half Sheet	120cm x 120cm	48" x 48"	
12600	> 04:22				
13200	> 04:26				
13800	> 04:30				
14400	> 04:34				
15000	> 04:38				
15600	> 04:42				
16200	> 04:46				
16800	> 04:50				
17400	> 04:54				
18000	> 04:58	Full Sheet	120cm x 240cm	48" x 96"	
18600	> 05:02				
19200	> 05:06				
19800	> 05:10				
20400	> 05:14				
21000	> 05:18				
21600	> 05:22				
22200	> 05:26				
22800	> 05:30				
23400	> 05:34				
24000	> 05:38				
24600	> 05:42				
25200	> 05:46				
25800	> 05:50				
26400	> 05:54				
27000	> 05:58				
27600	> 06:02				
28200	> 06:06				
28800	> 06:10				

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 Temperature: 195°C / 385°F
 Pressure: 5,5bar / 80psi
 Printed via: Wasatch SoftRIP

Given times are only guidelines / sizes based on most produced dimensions.
 Differences are possible, dependent the printer, inks, heatpress, etc...

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