



# INSTRUCTION & INFORMATION

## INKJET DARK®

XP3127 - A4 sheets · XP3126 - A3 sheets

Inkjet Dark produces a durable and detailed matt finish full colour transfer. Used in conjunction with the Xpres Cut Plus system to produce breast pocket logos or full colour designs directly from an inkjet pigment printer.

A4 samples are available free of charge upon request. Xpres cannot be held responsible for any copier/printer breakages.

### STEP BY STEP

#### STEP 1

Print your design on the smooth matt side of Inkjet Dark along with the Xpres Cut Plus registration marks. (Templates can be found at [www.xprestechnical.co.uk](http://www.xprestechnical.co.uk))

- Do Not Mirror Image

#### STEP 2

Contour cut using the Xpres Cut Plus process - (The manual for this process is available to download from [www.xprestechnical.co.uk](http://www.xprestechnical.co.uk)) Film blade required (100gf).

#### STEP 3

Weed away any excess material, remove the transfer and position on the garment by hand.

#### STEP 4

Cover the transfer with two silicone sheets and press for 15 seconds at 160°C.

#### STEP 5

Remove both silicone sheets when cold.

### PRINT SETTINGS - INK JET

**PAPER OPTION TYPE:** Plain Paper

**QUALITY OPTION:** Photo

**INK TYPE:** Pigment

### PRINT SETTINGS - INK JET

**PAPER OPTION TYPE:** Sublimation Setting

**INK TYPE:** Sublimation

To install the sublimation setting on your machine, contact XpresTechnical support at [www.xprestechnical.co.uk](http://www.xprestechnical.co.uk).

### SUITABLE FOR

**COTTON**

**POLYESTER**

**POLYESTER/COTTON** (uncoated garment only)

### TRANSFER SETTINGS

**TIME** 15 seconds

**TEMP** 160°C

**PRESSURE** Medium

**PEEL** Cold

### ACCREDITATIONS



### CARE INFORMATION

**WASH UP TO 60°C INSIDE OUT**

**DO NOT TUMBLE DRY**

**DO NOT DRY CLEAN**

**DO NOT IRON**

**PLEASE NOTE:** The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Inkjet Dark shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Inkjet Dark has been tested using Kustom Kit garments, use on other garment brands can not be guaranteed and should be tested prior to purchasing this material.



Web: [www.xpres.co.uk](http://www.xpres.co.uk) Support [www.xprestechnical.co.uk](http://www.xprestechnical.co.uk)

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