

EVOLUTION PRINT®

XP3124 50cm wide · XP3125 75cm wide

Evolution Print is our new low-temperature application, quick press printable garment film. Thin and lightweight, this media is suitable for application to a multitude of textiles and is compatible with HP latex printers.

50cm & 75cm samples are available free of charge upon request.

STEP BY STEP

STEP 1

Print your design on the smooth matt side (**Do not mirror image**) Film blade required.

STEP 2

Weed away any excess material. Cover the transfer with standard application tape and using a hard squeegee, using heavy pressure, remove any air bubbles. Turn over and peel the backing away.

STEP 3

Place transfer face up onto the garment (application tape on top) cover with a silicone sheet and press for the time and temperature required.

STEP 4

Remove the silicone sheet and peel hot.

MICRONS	FINISH	TACK	PEEL	PU OR PVC
75	MATT	NO	HOT	PU

PRODUCT INFORMATION

SIZE:	50cm & 75cm wide x 20m rolls
CUTTING FORCE:	Film Blade* (Roland: from 30gf /Mimaki: from 40gf)
APPLICATION TAPE:	Standard tack application tape
DRYING TIME:	2 hours

SUITABLE FOR

COTTON
 POLYESTER
 POLY/COTTON
 UNCOATED NYLON

TRANSFER SETTINGS

TIME & TEMP	Cotton:	5 seconds	140°C
	Polyester:	5 seconds	140°C
	Poly/Cotton:	5 seconds	140°C
	Uncoated Nylon:	5 seconds + 5	140°C
PRESSURE	Medium		
PEEL	Hot		

ACCREDITATIONS

OEKO-TEX®
 CONFIDENCE IN TEXTILES
 STANDARD 100
 Hohenstein HTTI
 Tested for harmful substances.
 www.oeko-tex.com/standard100

CLASS 1



PRINT SETTINGS

Refer to 'Textile Transfer Print Settings' sheet.

CARE INFORMATION

WASH INSIDE OUT - Cotton, Polyester & Polycotton - 60°C / Nylon - 40°C

CAN BE TUMBLE DRIED

DO NOT IRON

STORAGE (Store vertically in a dry room between 15-30°C)

* All force testing has been undertaken using a NEW film blade on a Roland SP300I and a Mimaki CJV150-75. The force will increase with the age of the blade, therefore always test prior to use.

PLEASE NOTE: The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Evolution Print shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Evolution Print has been tested using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.