



# Mimaki UCJV - Garment Printing

Xp1828 - UCJV150-160 UV LED Print & Cut  
Xp1829 - UCJV300-160 UV LED Print & Cut

## STEP BY STEP

### Step 1

Firstly set the force on the printer and test cut in order to ensure it cuts correctly. Using the RIP software send to print and cut using the recommend print settings.

### Step 2

Weed away the excess material, then use the recommended application tape and place on top of print. Using a squeegee remove any air bubbles. Turn over and remove the carrier tape.

### Step 3

Place the garment onto the heat press, and place the transfer on top the garment (application tape on top) and cover with a silicone sheet. Press using the recommended time and temperature settings for the media being used.

### Step 4

Remove the silicone sheet, and peel away the application tape.

## PRINT SETTINGS

- ▶ Media - Generic PVC Matte
- ▶ Resolution - 300x900
- ▶ Pass - 12
- ▶ Print Direction - Bi-Directional

## SUITABLE FOR

- ▶ Cotton
- ▶ Polyester
- ▶ Polyester/Cotton

Uncoated garments only

## MEDIA TRANSFER SETTINGS

MEDIA	TIME	TEMPERTURE	PEEL	APP TAPE
Easy Print	15 secs	150 degrees	Hot	Standard
SubliBlock	20 secs	150 degrees	Hot	Standard
Evolution Print	5 secs	140 degrees	Hot	Standard
Solvent Dark Turbo	5 secs	130 degrees	Hot/Warm	High
Solvent Dark Plus	20 secs	165 degrees	Hot	High
Subliblock Soft	20 secs	135 degrees	Hot	High

## CARE INFORMATION

- ▶ Wash at 40°C inside out
- ▶ Tumble drying not recommended
- ▶ **Do not** dry clean

**PLEASE NOTE:** The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of the media shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. All testings has been using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.

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