



XP1246 WOVEN FLAG

COMPOSITION

100% polyester

FABRIC PROPERTIES

Usable width	.	155.0	CM
Full width	Full width	155.0	CM
Weight with a deviation of 4%	EN 12127 meth 5	70	G/M ²

PROPERTIES

Tensile strength warp	ISO13934-1 2013	400	N
Tensile strength weft	ISO13934-1 2013	800	N
Tear resistance Elmendorf warp	ISO13937-1 2000	15	N
Tear resistance Elmendorf weft	ISO13937-1 2000	40	N
Tear strength (3 legs) warp	ISO4674 1A 2003	25	N
Tear strength (3 legs) weft	ISO4674 1A 2003	60	N
Air permeability 100Pa	ISO9237-2 1995	200	L/M ² .S
Shrinkage oven 1 min - 190°C -warp	Shri oven 1 min	-3,00	%
Shrinkage oven 1 min - 190°C -weft	Shri oven 1 min	-1,50	%
Flame retardant - ISO 15025 - time	ISO 15025	<1	SEC
Flame retardant - ISO 15025 - height	ISO 15025	<100	MM

COLOURFASTS

		Light	Middle	Dark	Change
Colourfastness to light	ISO105B02 2014	6			

CERTIFICATES

Certificate M1	M1	M1
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REMARKS

For direct printing with sublimation ink
 For direct printing with disperse ink
 For direct printing with UV and latex ink

The values on this sheet are solely indicative and are in no way binding for Xpres